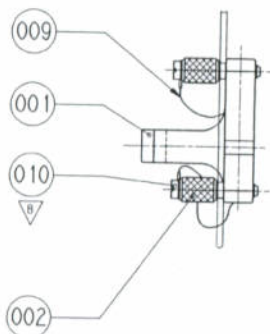
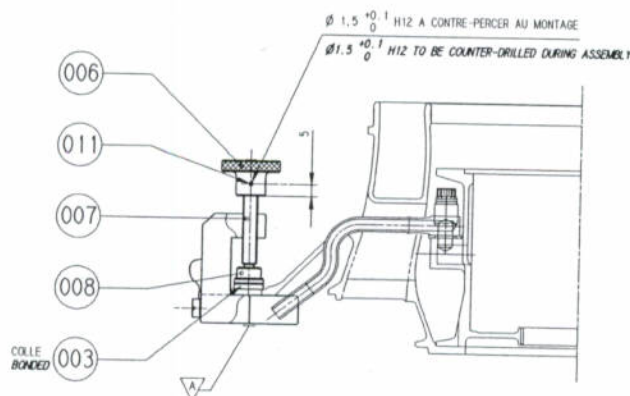


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MODIFICATIONS	INDEX
MODIFIE REP. 001 MODIFIED IT. 001.	A
MODIFIE REP. 002 SUITE A EVOLUTION DU PALIER ARRIERE ET REP. 010 (M3 --> M5) MODIFIED IT. 002 FURTHER TO THE REAR BEARING EVOLUTION AND IT. 010 (M3 --> M5).	B
AJOUTE TRADUCTION EN ANGLAIS ENGLISH TRANSLATION ADDED.	C



COLLER AU FREIN FILET FORT TYPE LOCTITE SR 270  
BOND WITH LOCTITE SR 270 HIGH THREAD LOCK

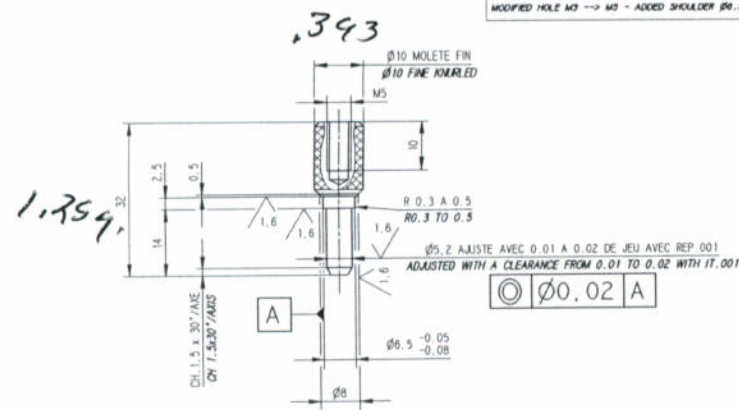
ZONE DE MARQUAGE DU NUMERO D'IMMATRICULATION OUTILLAGE  
SURVANT GUIDE DE PRODUCTION UP1019.  
TOOL MARKING AREA P/N AS PER UP1019 PRODUCTION GUIDE.

ALL DIMENSIONS ARE IN MILLIMETERS

011	1	COUPLE ELASTIQUE Ø1.5x10 SPRING PIN Ø1.5x10	STD		
010	4	VIS C M5-10 SCREW C M5-10			
009	2	CABLE CABLE	AVDEL	L476V	
008	1	PATIN PAD	NLM	07140-06	
007	1	VIS A PATIN M6x50 PAD SCREW M6x50	NLM	07120-06 50	
006	1	ECROU STIRIE M6 SEERATED SCREW M6	NLM	06110-06	
005					
004					
003	1	RONDELLE Ø12 WASHER Ø12	DELIRIN	EP. 2	
2	002	2 BROCHE PIN	35CD4	R: 1050-1200MPa	
2	001	1 SUPPORT SUPPORT	25CD4	R: 900-1050MPa	
PL SH	REF	QUANT	DESIGNATION	MATIERE	OBS
ITEM	QUANT	DESCRIPTION	MATERIAL	COM	
DESSIN PAR: VERIFIE PAR: APPROUVE PAR: INTERPRETATION DES DESSINS SELON: DATE: / / DETAL S. THUBERJAU E. COUSTE INTERPRETATION OF DRAWINGS AS PER: DATE: / / S.T. 21-000 MACHINE/ENGINE: DESIGNATION PIECE/DESCRIPTION: INTRESE/PART NUMBER: DATE: / / MARCHUS 2C MODULE GENERATOR GENERATOR MODULE OEM 02 902 0					
DESIGNATION OUTILLAGE: DATE: / / OUT. DE POSITIONNEMENT: DATE: / / TOOL NAME: POSITIONING TOOL: DATE: / /					
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR REPRODUCED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE: SCALE: 1/1 FORMAT: SIZE: A1 881 9 343 000 PLANCHE: SHEET: 1/2 DATE: 04/01/08 / E. FROUIN DATE: 15/12/04					

RELEASED FOR PROD.  
DATE: 10/1/08 INT: Du

1.81



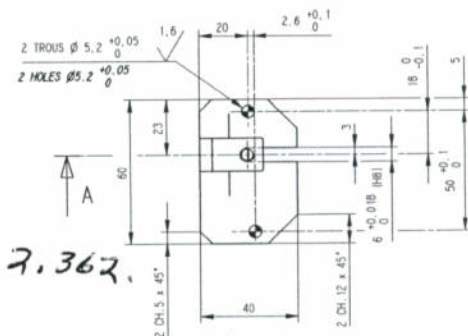
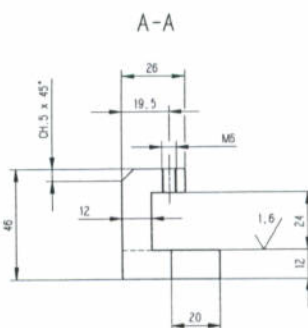
2 PROTECTION: BRUNISSAGE (TYPE PENTRATE)  
PROTECTION: BURNISHING (PENTRATE TYPE)

1 CHAMFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°

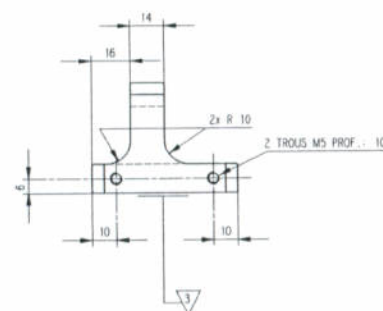
BROCHE	35CD4	LIBRARY PART NUMBER	REVISION	ECN
	R: 1050-1200MPa	1.01 3.2	2/1	12/12/94
PIN		881 9 343 002		
		B		

34-40

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DATE: 10 / 1 / 08 INT: DG



1.574



3 MARQUER NUMERO D'IMMATRICULATION OUTLAGE  
SUIVANT GUIDE DE PRODUCTION UPIO19  
CARACTERES HAUTEUR 4 mm  
MARK THE TOOL P/N AS PER UPIO19 PRODUCTION GUIDE  
CHARACTER HEIGHT 4 mm

2 PROTECTION: BRULISSAGE (TYPE PENETRATE)  
PROTECTION: BURNISHING (PENETRATE TYPE)

1 CASSEZ LES ARETES VIVES PAR CH. 0,5 A 45°  
BREAK THE SHARP EDGES BY CH. 0.5 AT 45°

SUPPORT	25004	URBANE APPROACH (PENDING)	RECHELLE SCALE	ECN
	R: 900-1050MPa	11/81/3.2	1/1	12/12/24
SUPPORT		881 9 343 001		INDEX PAGE 2

DESIGNATION FAIR: ORIGIN: DT U.S. 25-03-08 MACHINE / ENGINE: ARRUS 2C	VERIFIC: PART APPROVED BY: EXA-D	INTERPRETATION DES DESSINS SELON DISCRIPTION OF DRAWINGS AS PER ST 2100
DESIGNATION OUTLINE: OUT. DE POSITIONNEMENT TOOL NAME: POSITIONING TOOL	DESIGNATION PIECE / DISCRIPTION MODEL GENERATEUR / GENERATOR MODEL:	"PIECE" PART NUMBER OEM 02 802 0
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECRA, IL NE PEUT ÊTRE REPRODUIT NI ÊTRE COPIÉ SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR REPRODUCED WITHOUT EXPRESS AUTHORIZATION		
ÉCHELLE SCALE	 Groupe SABSON	COOK FABRICANT / PIECE / MANUFACTURER CODE
FORMAT A1	881 9 343 000	PLANCHÉ SHEET 2

**FICHE ARTICLE / Product data sheet**  
**Version C****(F0228)****8819343000****OUT DE POSITIONNEMENT**

Version GEODE de l'Article / Geode Part Version :	C Engineering
Code OTAN fabricant / Manufacturer NATO Code :	F0228
Unité / Unit :	pièce
Vie limite / Life limited part :	Non
Sujet à péremption / Subject to cure date :	Non
Classification / Classification :	Catégorie 3 groupe 2
Durée limite de stockage (jours) / Storage limit (days) :	-1

**DOCUMENTS DE REFERENCE / Reference documents****ARTICLE DEFINI SELON LE DOCUMENT ST\_02100 : Normes, d'application obligatoire pour l'interprétation des dessins TURBOMECA****RELEASED FOR PROD.**  
**DATE: 10 / 1 / 08 INT: DG**